



HSS & Cobalt Straight Flute Chuckling Reamers (1.0010-2.0000)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
O/U	1.0010	2-3/4	10-1/2	8	.874	RR60247	—
1-1/32	1.0312	2-3/4	10-1/2	8	.874	RR60248	—
1-1/16	1.0625	2-3/4	10-1/2	8	.874	RR60249	RR60600
1-3/32	1.0938	2-7/8	11	8	.874	RR60250	—
1-1/8	1.1250	2-7/8	11	8	.874	RR60251	RR60601
1-5/32	1.1562	2-7/8	11	10	.999	RR60252	—
1-3/16	1.1875	2-7/8	11	10	.999	RR60253	RR60602
1-7/32	1.2188	3	11-1/2	10	.999	RR60254	—
1-1/4	1.2500	3	11-1/2	10	.999	RR60255	RR60603
1-9/32	1.2812	3	11-1/2	10	.999	RR60256	—
1-5/16	1.3125	3	11-1/2	10	.999	RR60257	RR60604
1-11/32	1.3438	3-1/4	12	10	.999	RR60258	—
1-3/8	1.3750	3-1/4	12	10	.999	RR60259	RR60605
1-13/32	1.4062	3-1/4	12	10	1.249	RR60260	—
1-7/16	1.4375	3-1/4	12	10	1.249	RR60261	RR60606
1-15/32	1.4688	3-1/2	12-1/2	10	1.249	RR60262	—
1-1/2	1.5000	3-1/2	12-1/2	10	1.249	RR60263	RR60607
1-9/16	1.5625	3-1/2	13	12	1.249	RR60310	—
1-5/8	1.6250	3-1/2	13	12	1.249	RR60311	—
1-11/16	1.6875	4	13-1/2	12	1.249	RR60312	—
1-3/4	1.7500	4	13-1/2	12	1.249	RR60313	—
1-13/16	1.8125	4	14	12	1.499	RR60314	—
1-7/8	1.8750	4	14	12	1.499	RR60315	—
1-15/16	1.9375	4	14	12	1.499	RR60316	—
2	2.0000	4	14	12	1.499	RR60317	—

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Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+0.002, -0.000	+0.003, -0.000	+0.001, +0.004	+0.002, +0.006